

## TECHNICAL DATASHEET

# PENOSIL Standard Gunfoam 65

Construction foam with a good price and quality ratio. Packed in an aerosol can, can be used with a foam gun, moisture curing. Cured foam is a good temperature and sound insulator. The foam has very good adhesion properties. Adheres well to most construction materials, except Teflon, polyethylene and silicone surfaces. After curing does not resist UV-radiation and needs to be covered.

### Field of application

Used for installing doors and windows, insulation and fixation of pipe penetrations, filling of holes and gaps, for sound and thermal insulation.

### Application conditions

Usage temperature between +5 °C and +30 °C, best results at +20 °C. Can temperature during application +10 °C to +25 °C, best results at +20 °C. The surfaces must be clean from dust, loose particles and oil. Cured foam can be painted with water-based paints.

### Application instruction

Hold the foam can in upright position, turn the gun side by holding the gun handle with one hand, and turn the can with the other hand. Make sure that the gun is not pointed to other persons when turning it. The can must not be screwed to the gun with the valve upside down or by turning the gun on the can. After fixing the gun, shake the can well at least 20 times. The foam output can be adjusted by gun trigger. Substrate should be moistened as the foam expands due to the moisture. A moistened surface ensures better results. At low temperatures foam can must be warmed before work in warm room or water. Temperature of room or water must not exceed +30 °C.

### Cleaning

Uncured foam can be cleaned from tools and surfaces with PENOSIL Premium Foam Cleaner. Cured foam can be removed mechanically after softening with PENOSIL Premium Foam Remover. Hands, clothes and foam gun can be cleaned from uncured foam with moistened PENOSIL Premium Cleaning Wipes.

## Technical specification

Properties	Value	Unit
Tack free time (TM 1014)	6-10	min
Cutting time (TM 1005)	<30	min
Completely cured in joint, 3x5cm (+23 °C)	<8	h
Curing pressure (TM 1009, moistened surfaces)	<2	kPa
Post expansion (TM 1010)	<80	%
Density in joint, 3x10cm (WGM106)	12-16	kg/m <sup>3</sup>
Dimensional stability (TM 1004)	<2	%
Temperature resistance of cured foam	-50...+90	°C
Fire class of cured foam (DIN 4102-1)	B3	
Tensile strength / elongation (TM 1018, dry surfaces)	>85 / 16	kPa / %
Compression strength (TM 1011, moistened surfaces)	>25	kPa
Shear strength (TM 1012, moistened surfaces)	>35	kPa
Thermal conductivity (EN 12667, TM 1020)	0,033	W/(m·K)
Sound reduction index R <sub>st,w</sub> (EN ISO 10140)	60	dB

The values specified were obtained at +23 °C and 50% relative humidity, unless otherwise specified. These values may vary depending on environmental factors such as temperature, moisture and type of substrates.

We use test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at:

<http://www.feica.eu/our-industry/pu-foam-ocf.aspx>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: [www.feica.eu](http://www.feica.eu).

## Colour

Light yellow.

## Package

1000 ml aerosol can, content 850 ml, 12 cans in a box

## Storage

The cans must be stored and transported in vertical position. Store in a cool and dry place at +5 °C to +30 °C. The foam cans must not be stored above +50 °C, in vicinity of heat sources or in direct sun light. Guaranteed storage time in unopened package 12 months.

## Safety requirements

The product is flammable. Protect from overheating and keep away from ignitions sources. Avoid direct sunlight and do not smoke during work. May cause sensitisation by inhalation and skin contact. Ensure sufficient ventilation during application. Wear safety glasses and gloves. Keep out of the reach of children.

Cured foam can be handled without any danger to health.

Detailed safety information is available on safety data sheet (SDS).